User: Customer Job Number **Estimate Number** P.O. Number This Issue Prsht Rev. First Issue **Previous Run** Written By Comment **Additional Product** Job Number: Seq. #: 1.0

Monday, 03/11/2008 10:51:01 AM Julie Dawson **Process Sheet Drawing Name** : GHW ASSEMBLY : CU-DAR001 Dart Helicopters Services : 43148 : 12128 **Part Number** : D412729011 . DSK 092 REV B : 03/11/2008 S.O. No. : **Drawing Number** : N/A : NC Project Number : 03/11/2008 : LARGE FAB ASSY **Drawing Revision** Type : 42462 Material Each : 21/11/2008 Qty: 1 Um: **Due Date** Checked & Approved By : Est Rev:A 05.01.12 New Issue KJ/JLM Description: **Machine Or Operation:** DOCUMENT CONTROL DC Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-729-011 CHG003 PACKAGING RESOURCE #1 2.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit GHW MEDIUM BELL 3.0 43148A Comment: Sub-Component GHW MEDIUM BELL 2 x D412-729-041 QC4 4.0 Comment: INSPECT 100% KITS FOR COMPLETENESS

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-729-011

Location:

PPP Rev:

Dart Aerospace
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Dart Aei	rospace	Lta							
W/O:			WO	RK ORDER CHANG	SES				
DATE STEP		PROCEDURE CHANGE			Ву	Dat	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory:	NCR: Ye	es No	DQA:	Date: _	
		Disposition:							
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)			
		Decement on of NC	Corrective Action		Section B		erification	A	Annessal
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng			Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date: User: Monday, 03/11/2008 10:51:01 AM

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW ASSEMBLY

Job Number: 43148

Part Number: D412729011

1.

Job Number:



Seq. #:

Machine Or Operation:

Description:

-6.0

QC21



FINAL INSPECTION/W/O RELEASE

08/11/204

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W08,11/20

Dart Aerosp	ace Ltd
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W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No: PAR #:		PAR #:	Fault Category: NC		_ NCR: Yes	CR: Yes No DQA: Date:				
Resolution:			Dispositio	_ QA: N/C CI	A: N/C Closed:			·		
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCF	R)				
DATE	STEP	TEP Description of NC Section A			ion B	Verification		Approval	Approval	
DATE			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector	
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NOTE: Date & initial all entries



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	DESIGN	<b>→</b>	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	1			
	CHECK		APPOVED	DRAWING NO. DSK 092 SHI	REV. B EET 1 OF 1			
	DATE 05.02.18		2.18	HYD. GROUND HANDLING	SCALE 1:5			
A 04.12.06		12.06	NEW ISSUE					
	В	05.	02.18	REDESIGN TO FIT NEW WHEEL ASS'Y				

D3335-1 SHORT SPRING (1) ST

MS21042L5 NUT

(2 PLACES)

(NOT SHOWN) RETURN TO

SHOPCOPY

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

**D3330-17 HANDLE** D3309-1 HEX BOLT 1/4"-20'x 1" LONG (1) LABEL (1) SOCKET (1) FLAT WASHER 1/4" TYPE B WIDE (1) D3331-041 D2728-7 HANDLE ASS'Y (1) D3330-9 TOP LABEL (1) PLATE (1) HEX. SOCKET CAP SCREW 1/4"-20 x 0.75", D3330-5 FRONT PANEL (1) D3330-7 BACK PANEL (1) (NOT SHOWN, SIMILAR TO D3330-5) AN960JD416 FLAT WASHER D3330-15 HANDLE (1)-(2 PLACES) D3309-3 LABEL D3233-041 (2 PLACES) WHEEL ASS'Y (2 PLACES) **D3333-3 SLIDING** PLATE (2 PLACES) D3335-3 LONG SPRING (1) (NOT SHOWN) D3330-11 LONG PIN-BRACKET (1) D3332-041 LONG PIN ASS'Y (1) **₯ D3233-1 INSIDE** 0 WASHER (2 PLACES) D3233-3 OUTSIDE WASHER (2 PLACES) 0 D3336-1 JACK (1) SLOTTED NUT 1"-14 UNF AND **Ø** D3333-1 BASE PLATE (1) 0 ROUND COTTER PIN 1/8" x 2" LONG (2 PLACES) 6 D3330-19 6 HANDLE RIM (1) g 3 D3334-1 WHEEL SHAFT (2 PLACES) D3330-3 0 **BOTTOM** D3333-5 RAIL (4 PLACES) PANEL (1) D3330-1 HEX. BOLT 3/8"-24 UNF x 1.25" LONG REG. SPRING LOCK WASHER 3/8" LEFT PANEL (1) D3332-043 SHORT PIN (1) (8 PLACES) D3330-2 RIGHT HEX. BOLT 5/16"-18 UNC x 1.50" LONG

NOTE:

FLAT WASHER TYPE B NARROW 5/16" STD. HEX. NYLON LOCK NUT 5/16"-18 UNC

(16 PLACES)

(4 PLACES)

**GREASE FITTING 1/8" P.T.F** 

SAE SPEC. EXTRA SHORT

 APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

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PANEL (1)

D3330-13

SHORT PIN

BRACKET (1)

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